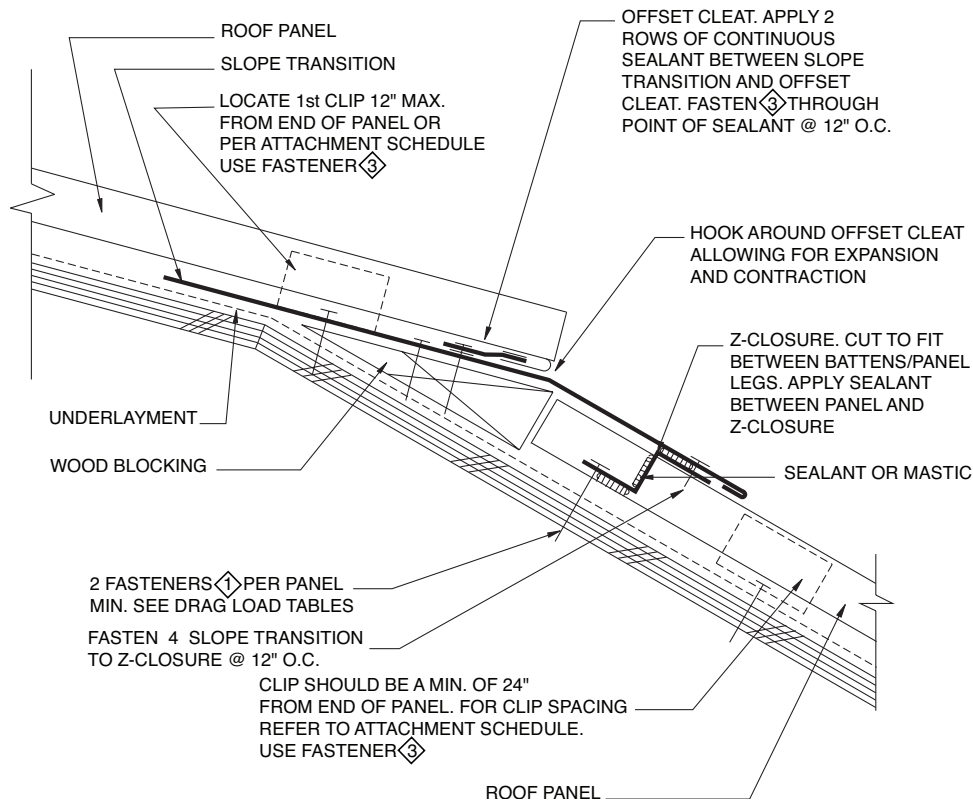
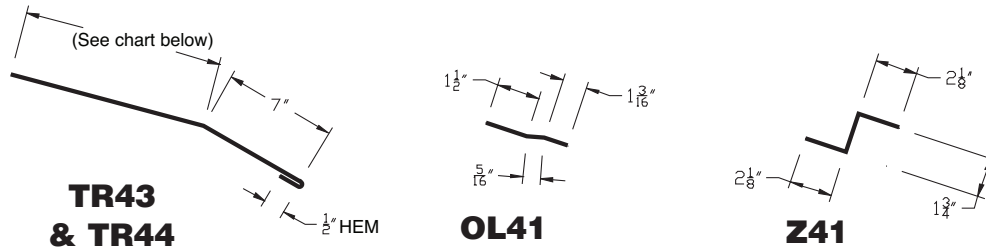


Low Slope High Slope Transition



Procedures

- Position the lower panels to allow proper location of Z Closure as shown.
- Turn up panel if notched. Caulk (ProSeal 34 is recommended) top, sides, and bottom of the Z Closure. Check the overlap at the eave before fastening the Z Closure to the substrate.
- Install wood blocking as needed for support.
- Locate the transition flashing and attach to the substrate and Z Closure as shown.
- Attach the offset cleat. Make sure sealant is used in between the cleat and the transition flashing. Hook the uphill panel around the cleat allowing for expansion and contraction.
- Caulk (ProSeal 34 is recommended), lap, and rivet sequential flashings. We recommend that maximum accumulated length of flashings do not exceed 40 ft.
- The roof pitch difference in the table is the lower roof pitch minus the upper roof pitch Example: 8:12 – 3:12 = 5:12. Use a 16.5" long flashing.

Part No.	Roof Pitch	Varied Dimension
	1:12-2:12	Contact ASC
TR43	3:12-6:12	16.50"
TR44	7:12-12:12	8.50"