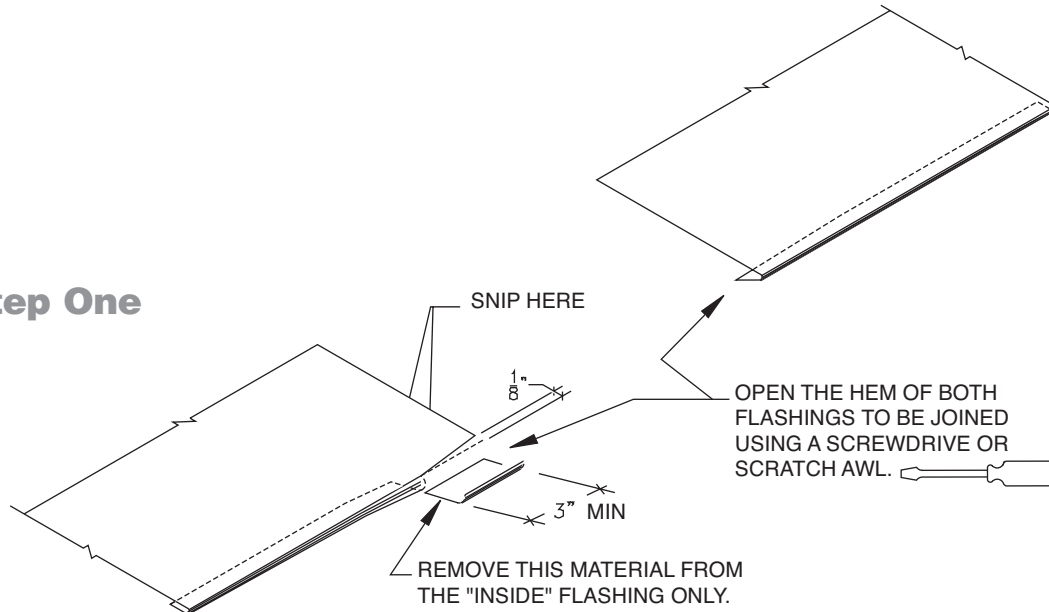
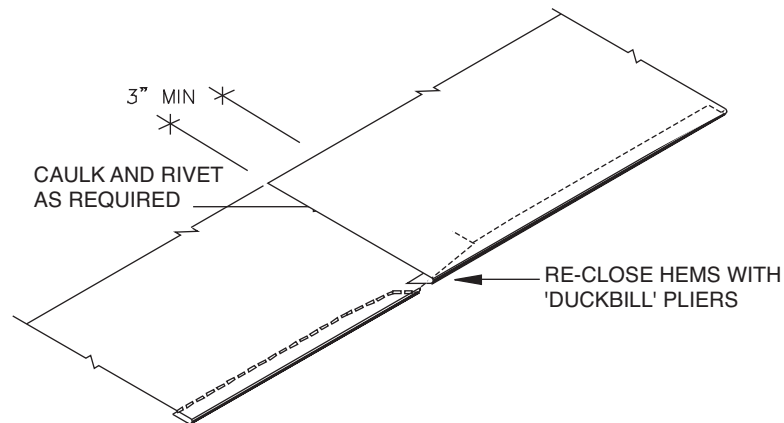


Procedure for Joining Hems

Step One



Step Two



Notes:

- Flashings with accumulated length greater than 40 ft. need to allow for expansion and contraction
- Expect about $\frac{1}{8}$ " thermal movement per 10 ft. section (panel or flashing)